

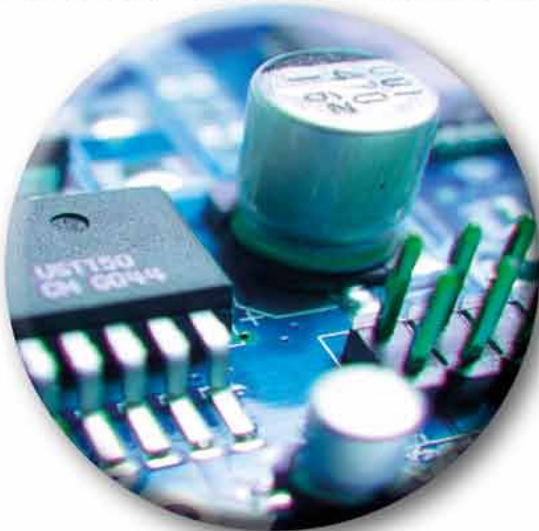
Permabond®

Thermally Conductive Adhesives

ISO 9001:2015 Certified
"Our Science ... Your Success"

Permabond offers a range of adhesives which have been formulated to offer maximum thermal conductivity properties as well as some which meet UL94 V-0 fire retardance requirements. Ideal for bonding metals, magnets, ferrites, composites & most plastic materials, these adhesives allow heat to be quickly dissipated away from components - perfect for many industrial applications including:

- Bonding heatsinks
- Potting and encapsulating electronic parts
- Bonding SMDs
- Heat exchangers
- Electrical transformers, coils & windings
- Bonding battery packs & housings



Permabond® Thermal range Features & Benefits

- Good thermal conductivity 1.1 to 1.6 W/(m.K)
- Electrical insulation
- High strength (up to 41 MPa)
- High temperature resistance (up to 180°C)
- Fire retardant, UL94 V-0 compliant
- Non-corrosive product available
- Soft, flexible product available
- Room temperature cure & heat cure grades available
- Electrical resistance prevents short circuits
- Resistance to chemicals, water and humidity
- Resistance to thermal shock, impact and vibration
- Component weight reduction
(compared to mechanical assembly)
- Can withstand solder reflow, e-coating & paint bake processes
- Can withstand differential expansion & contraction of dissimilar materials



Ideal for bonding:

ABS

Acrylic

Aluminium

Carbon Fibre

Copper

Ferrite

FRP/GRP/Gelcoat

LCD

Magnet

PCB

Phenolic

Polycarbonate

Steel

Tungston

Zinc

+ many more materials

Permabond®
Engineering Adhesives

Thermally Conductive Product Data

The following technical data for Permabond thermal adhesives is a guideline and does not constitute a specification. For full technical information, please refer to the technical data sheet, available at www.permabond.com. Our experienced worldwide trained distributor network means no matter where in the world you are located, Permabond representatives can be called upon to assist you with your bespoke applications.

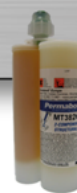
Product Data

NB. Products may be subject to MOQ and special lab approval required for samples.

Grade Reference	ET5441 2-part epoxy 2:1 mix ratio Room temperature cure	ES578 epoxy Heat cure	ES5507 epoxy Heat cure	TA4392 2-part acrylic (use with Initiator 41) Room temperature cure	MT3826 2-part hybrid 2:1 mix ratio Room temperature cure
Key Feature	Good thermal conductivity, excellent electrical insulation.	Very high strength Meets UL94 V-0.	Very high strength, Good resistance to chemicals & vibrations.	Non-corrosive formulation, meets UL94 V-0.	Soft and flexible, meets UL94 V-0.
Appearance	Dark Grey	Black	Metallic Grey	White	Mixed: Cream
Viscosity @ 25°C mPa.s	Mixed: Thixotropic	600,000-800,000	250,000-300,000	Thixotropic	Mixed: 250,000-380,000
Maximum	2mm	5 mm	3 mm	0.5 mm	5 mm
Cure Speed (@23°C unless otherwise stated)	Pot life: 150 mins Working strength: 8 hrs	60 minutes @150°C (full strength)	45 minutes @150°C (full strength)	Handling time: 10-30 secs Working strength: 3-5 mins Full cure: 24 hrs	Pot life: <25 mins Handling time: 2-3 hrs Full cure: >72 hrs
Shear Strength	20 MPa	27-41 MPa	27-30 MPa	16-20 MPa	3-5 MPa
Thermal Conductivity*	1.1 W/(m.K)	1.0 W/(m.K)	0.9-1.0 W/(m.K)	1.1 W/(m.K)	0.5 to 1.0 W/(m.K)
Service Temperature	-40 to +180°C	-40 to +180°C	-40 to +180°C	-55 to +165°C	-40 to +120°C
Packaging	6 x 400ml cartridges with nozzles	10 x 320ml cartridges	10 x 320ml cartridges	10 x 50ml bottles (initiator sold separately)	6 x 400ml cartridges with nozzles
	Bulk on request	Bulk on request	Bulk on request	10 x 300ml bottles (initiator sold separately)	Bulk on request
Storage	5-25°C	2-7°C	2-7°C	5-25°C	5-25°C

* Bespoke development of products with higher thermal conductivity available, subject to minimum order quantities.

For full technical information, please refer to the product data sheet.



Authorised distributor stamp:

HOTMELT
INDUSTRIAL TAPES AND ADHESIVES



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The information given and the recommendations made herein are based on our experience and are believed to be accurate. No guarantee as to, or responsibility for, their accuracy can be given or accepted, however, and no statement herein is to be treated as a representation or warranty. In every case we urge and recommend that purchasers, before using any product, make their own tests to determine, to their own satisfaction, its suitability for their particular purposes under their own operating conditions. Always refer to current product technical datasheet for most recent and accurate technical information.