

3M

Hi-Tack 76 Spray Adhesive

Technical Data

March 2012

Product Description

Industrial aerosol spray adhesive with high tack for one surface bonding applications.

Key Features

- It can effectively bond many hard to hold materials such as polyethylene and polypropylene.
- It can also bond rubber, fabric, felt, cardboard, cork, foil, many plastics, etc., to themselves and to wood, metal and other surfaces.
- An excellent choice for fabric headliners.

Typical Properties

Note: The following technical information and data should be considered representative or typical only and should not be used for specification purposes.

Product	3M™ Hi-Tack 76 Spray Adhesive
Base:	Synthetic Elastomer
Solids Content - (by wt.):	13.5%
Density (lbs/gal):	6.5
Viscosity (cps):	N/A
Color(s):	Translucent
Volatile Organic Compounds (VOC):	< 55
Hazardous Air Pollutants (HAPS) % wt (calculated):	No
CARB Compliant:	Yes
GREENGUARD Indoor Air Quality Certified®:	No
LEED® Eligible:	Yes
Coverage @ 2.5 grams /ft ² per Can (sqft):	28
Spray Pattern:	Variable Lace
Dry Time:	1 -2 minutes
Bonding Range:	1-10 mn. (1 surface) – 1-60 mn (2 surfaces)
Shear Adhesion Failure Test - SAFT ⁽¹⁾ :	230F
Flammable Solvent:	Yes
Flammable Propellant:	Yes

⁽¹⁾SAFT Shear Adhesion Failure Test with birch plywood, 1 inch overlap, 100 grams used, temperature start at 90F and ramped 10F every 10 mn. until complete failure.

Available Sizes

Container Size	3M Stock Number	UPC Number
24 Fl. Oz. (Net Wt. 18.1 oz)	62-4943-4950-9	00-021200-30026-4

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Storage	Store product at 60°-80°F (16°-27°C) for maximum storage life. Higher temperatures reduce normal storage life. Lower temperatures may cause increased viscosity of a temporary nature. Rotate stock on a “first in-first out” basis.
Shelf Life	When stored at the recommended conditions in original, unopened container, this product has a shelf life of 15 months from date of shipment.
Precautionary Information	Refer to product label and Material Safety Data Sheet for health and safety information before using this product. For additional health and safety information, call 1-800-364-3577 or (651) 737-6501.
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Industrial Adhesives and Tapes Division
3M Center, Building 225-3S-06
St. Paul, MN 55144-1000
800-362-3550 • 877-369-2923 (Fax)
www.3M.com/industrial

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