

TECHNOMELT PS 7614

Known as Instaweld 7614

April 2013

PRODUCT DESCRIPTION

TECHNOMELT PS 7614 provides the following product characteristics:

Technology	EVA
Product Type	Hotmelt
Application	Assembly
Appearance	Granules Beige

Application Areas

- Insulating

Product Properties

- Bonding of insulating materials like fibrous materials, certain types of metals and plastic materials

Technical Data

TECHNOMELT PS 7614:

Softening Point, Ring & Ball, °C ASTM E28	~100
Viscosity, Brookfield RVT, 20 rpm, 160 °C, Spindle 27, mPa.s	2,100 to 3,000
Open Time, seconds @ 160 °C	8
Peel temperature, °C	60

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Instructions for Use

Working Temperature

Recommended working temperature, °C 150 to 160

Application

Application Device:

nozzle, roller

Safety

Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

STORAGE

Store in the original tightly closed packaging in a cool, dry place.

Shelf life

Shelf-life (in unopened original packaging), years 2

ADDITIONAL INFORMATION

Disclaimer

Note:

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