

TECHNOMELT PS 6613

Known as Instaweld 6613

April 2013

PRODUCT DESCRIPTION

TECHNOMELT PS 6613 provides the following product characteristics:

Technology	Rubber
Product Type	Hotmelt
Application	Assembly
Appearance	translucent Off-white

Application Areas

- In-Situ replacement for preformed foam or rubber gaskets
- Anti-slip or protection coating

Product Properties

- Very low tack
- Full recovery when foamed and used as a gasket

Technical Data

TECHNOMELT PS 6613:

Viscosity, Brookfield HAT, Thermosel, 20 rpm, 5,000
180 °C, Spindle 21, mPas

DIRECTIONS OF USE

Preliminary Statement

Prior to application it is necessary to read the **Material Safety Data Sheet** for information about precautionary measures and safety recommendations. Also, for chemical products exempt from compulsory labeling, the relevant precautions should always be observed. Please also refer to the local safety instructions and contact Henkel for analytical support.

Instructions for Use

Working Temperature

Recommended working temperature, °C 160 to 200

Safety

Hotmelt adhesives give off vapours even when the specified working temperature is not exceeded. The smells emitted may often cause irritation. When the specified temperatures are considerably exceeded over a longer period of time, there is the additional danger of decomposition products being given off. Therefore measures to draw off the vapours need to be taken, e.g. through the provision of extraction equipment.

STORAGE

Store in the original tightly closed packaging in a cool, dry place.

Optimum storage temperature: 10 - 30 °C to avoid water condensation.

Shelf life

Shelf-life (under recommended conditions),
minimum 12 months

Classification:

Please refer to the corresponding **safety data sheets** for details on:

Hazardous Information

Transport Regulations

Safety Regulations

ADDITIONAL INFORMATION

Disclaimer

Note:

The information provided in this Technical Data Sheet (TDS) including the recommendations for use and application of the product are based on our knowledge and experience of the product as at the date of this TDS. The product can have a variety of different applications as well as differing application and working conditions in your environment that are beyond our control. Henkel is, therefore, not liable for the suitability of our product for the production processes and conditions in respect of which you use them, as well as the intended applications and results. We strongly recommend that you carry out your own prior trials to confirm such suitability of our product.

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